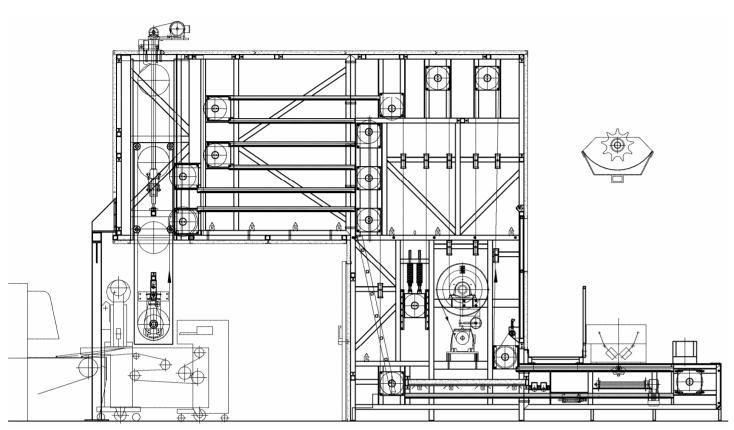
# Take a decisive step - talk to Werner & Pfleiderer.



4 Example of a bread plant (simplified climate control, without air agitation)

**02 287/1-d 0504** Subject to alterations.

This publication and all its contents are copyright protected. No reproduction by any part of this publication is permitted without the prior written consent of the copyright owners. This is also applicable for duplicating, translating, microfilming and the saving in electronic data systems.

## WERNER & PFLEIDERER INDUSTRIELLE BACKTECHNIK

**HORSTMANN**GROUP

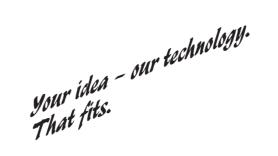
Postfach 136, D-71730 Tamm
T: +49 (0) 71 41 / 202-0

T: +49 (0) 71 41 / 202-0 F: +49 (0) 71 41 / 202-111

Frankfurter Straße 17, D-71732 Tamm

E: info@wpib.de

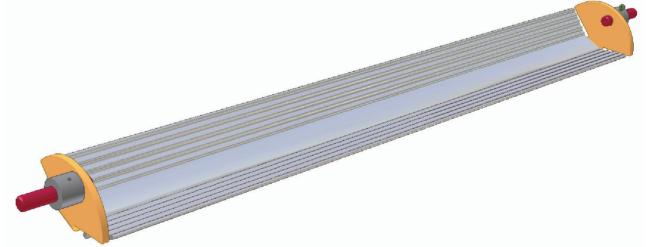
l: http://www.wpib.de



# Final proofing systems from WP

NGS-M







## Intelligent system concepts.

### Individual system solutions.

#### **Application areas**

The NGS-M is especially suited for the following products:

- Batone
- Rolls/buns
- Oven bottom white bread (Turkish white bread, Greek white bread)
- Oven bottom wheat mixed bread

#### **Executions**

Box type

#### **Features**

- Frame construction in stainless steel
- Closed sections
- Hollow-pin chain acc. to DIN (suitable for industrial use) with ball bearings
- Insulation panelling, aluminium on both sides
- Automatic chain lubrication
- Accessible on both sides, with intermediate platform, illuminated
- Pneumatic chain tensioning
- Standardized components
- PLC control
- Intermittent drive
- Flour dusting
- Circulation climate control
- Tray drying
- Sterilization
- Trough shaped tray with felt or textile insert

#### **Options**

- Integrated, continuous working steam boiler
- Execution of panelling in stainless steel on both sides
- Seam control discharge with double turning device
- Simplified panelling (40 mm panels / sheet metal covering)
- Simplified climate control (heater coils, humidity without circulation)
- Galvanized frame

#### Trays

- Execution of trays
  - Aluminium
  - Plastics
- Trough shaped tray
  - Felt insert
  - Textile insert

#### Loading

- V-belt
- Retracting device
- Feeding belt

#### Unloading

Seam control discharge

#### Circulation climate control

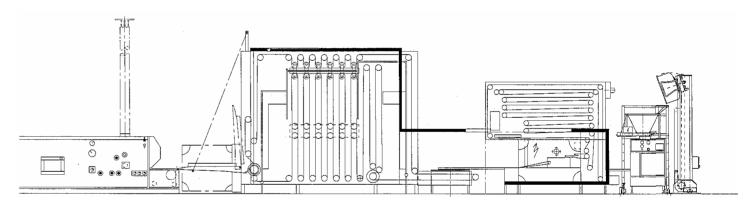
- Heating via
  - Warm water
  - Low pressure saturated steam;
     0,2 0,5 bar pressure above atmospheric
     (105 113°C)
  - Electrical heater coils
  - Gas burner
- Cooling with
- Cold water
- Direct heat exchanger
- Moistening
- Low pressure saturated steam

#### **Advantages**

- High standard of hygiene through closed sections, no undercuts, even floor
- Low maintenance (e.g. maintenance-free ball bearings)
- Little noise development through plastic guide rails
- Controlled, smooth climate guidance
- High operational reliability
- Recumbent bakery product
- Gentle product handling due to frequency controlled drives
- Variable proofing times through compensation of chain lengths
- Product variety through downstream equipment: cutting, moistening, seeding etc.



(Proofer infeed (roll production)



- **2** Example of a roll plant
- **3** Example of a bread plant (Turkish bread, fully air-conditioned)

